

Figure 1



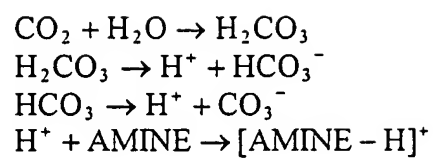
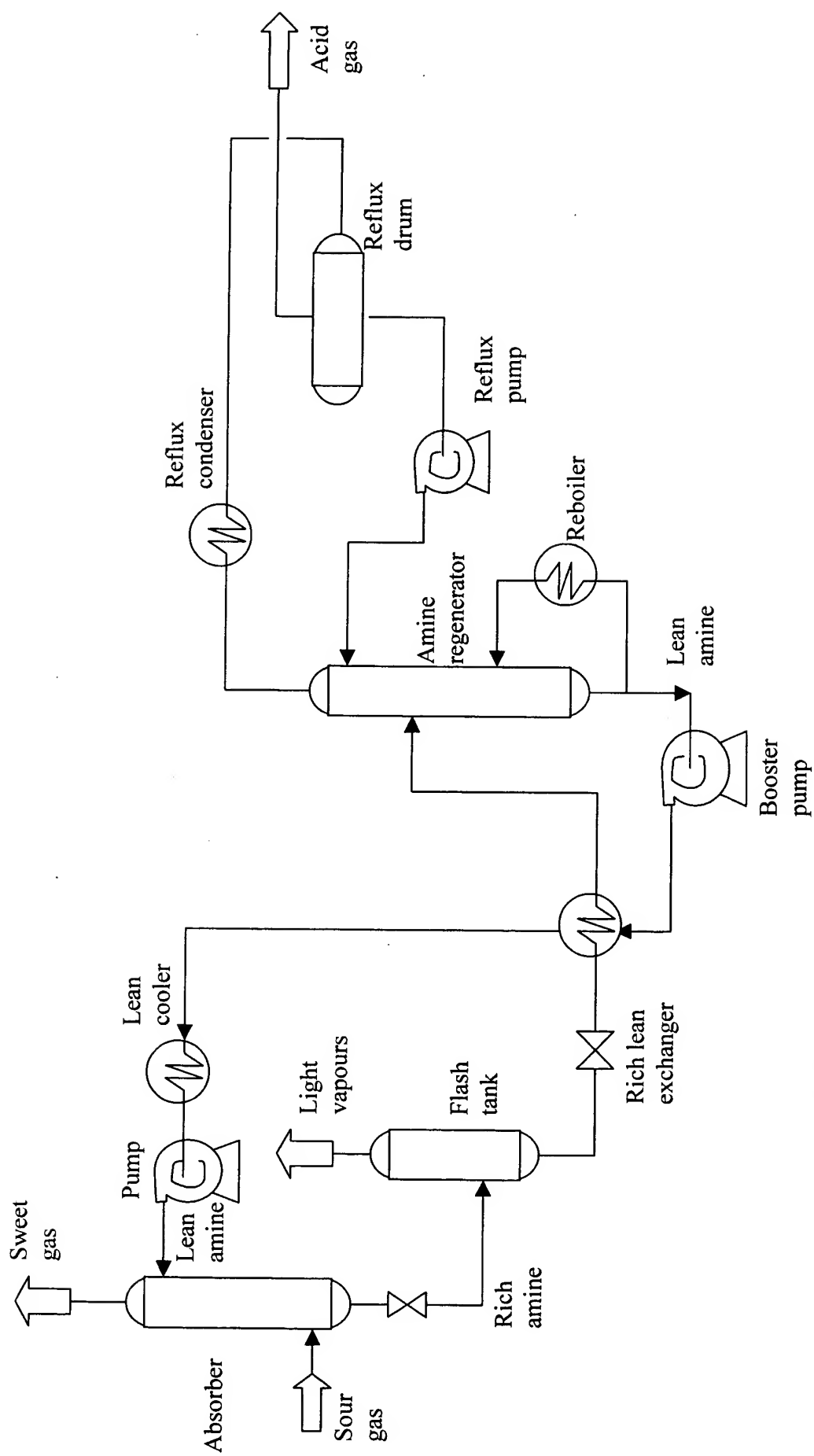
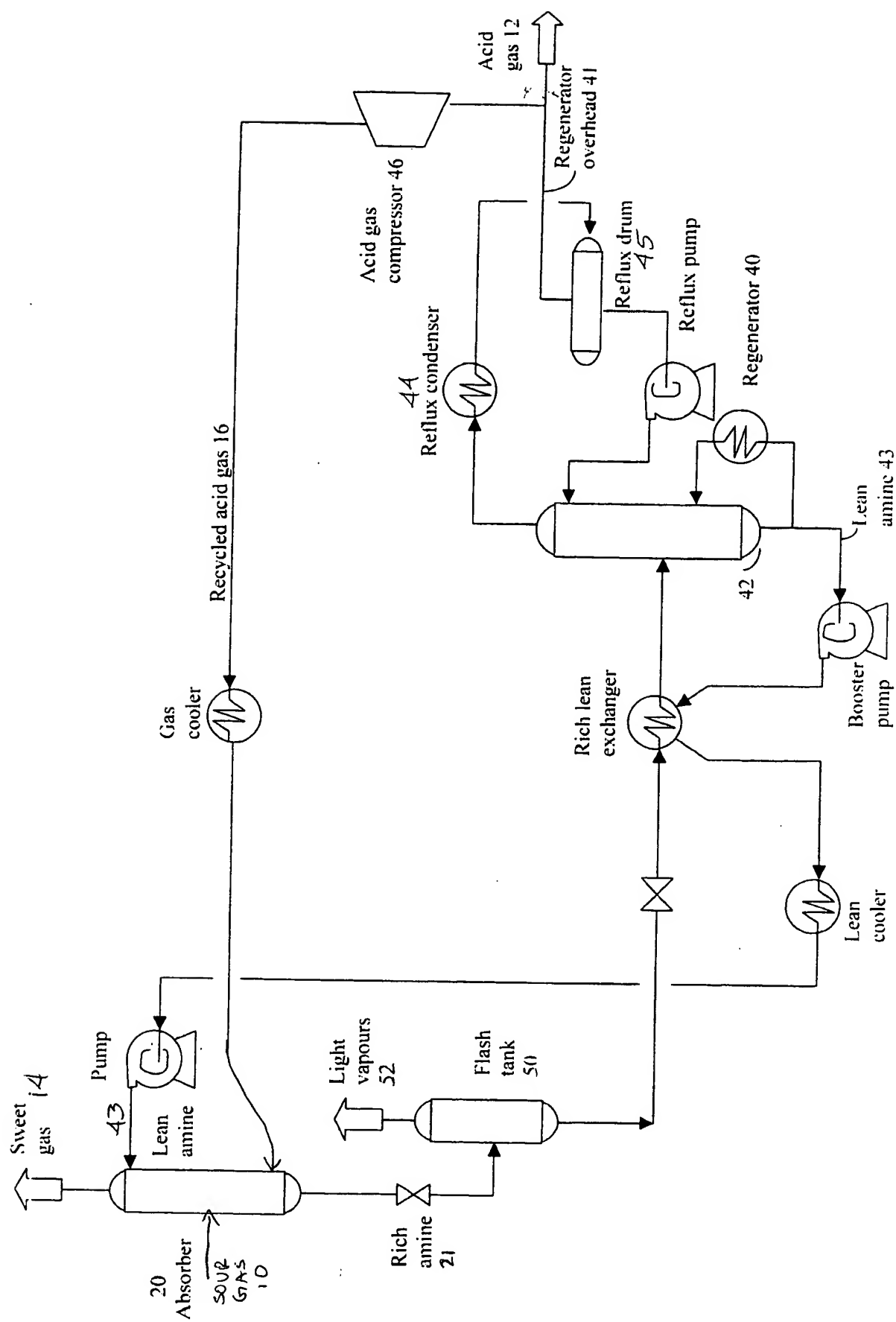


Figure 2



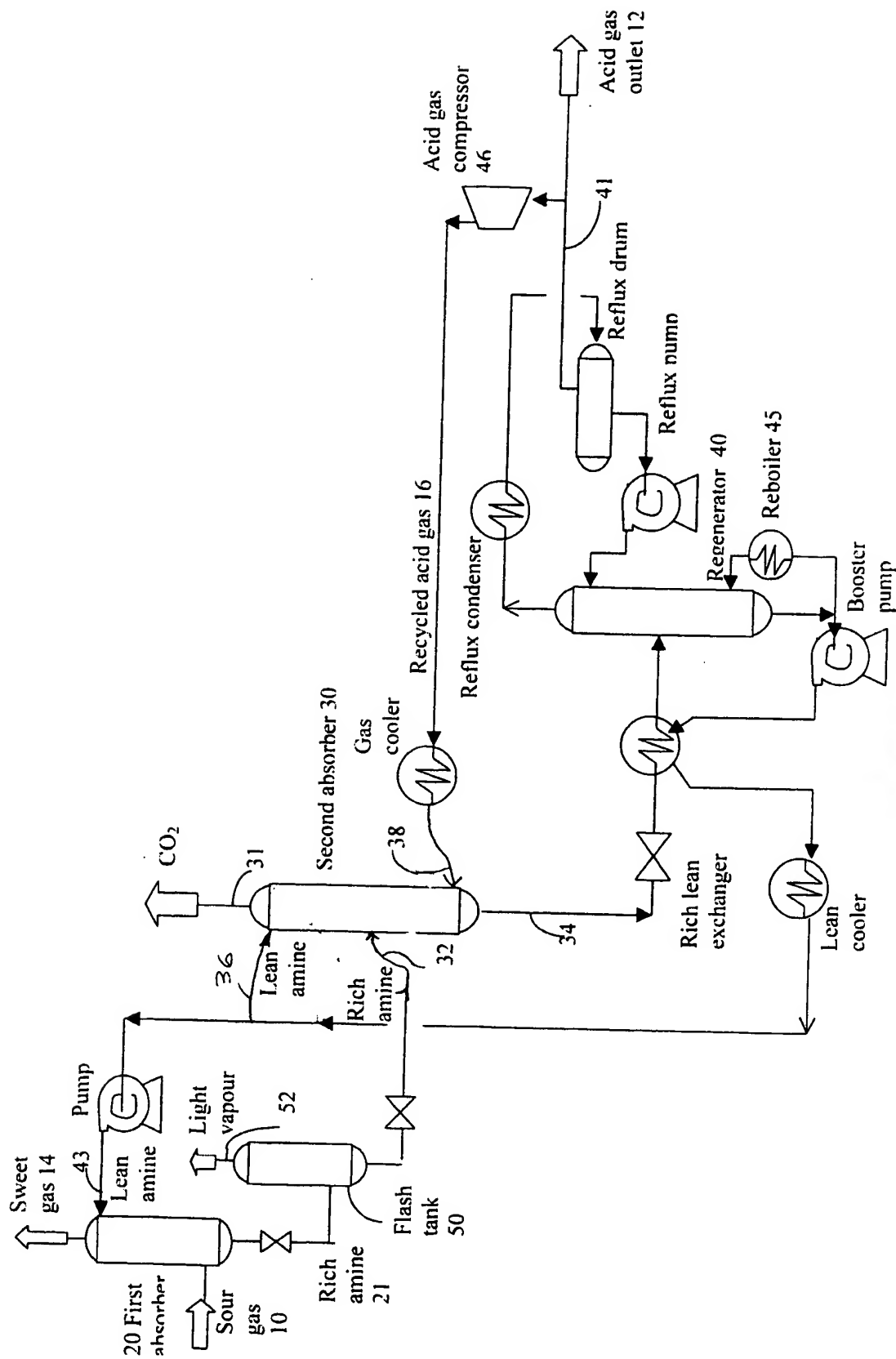
Typical Standard Amine Process (Prior Art)

FIGURE 3



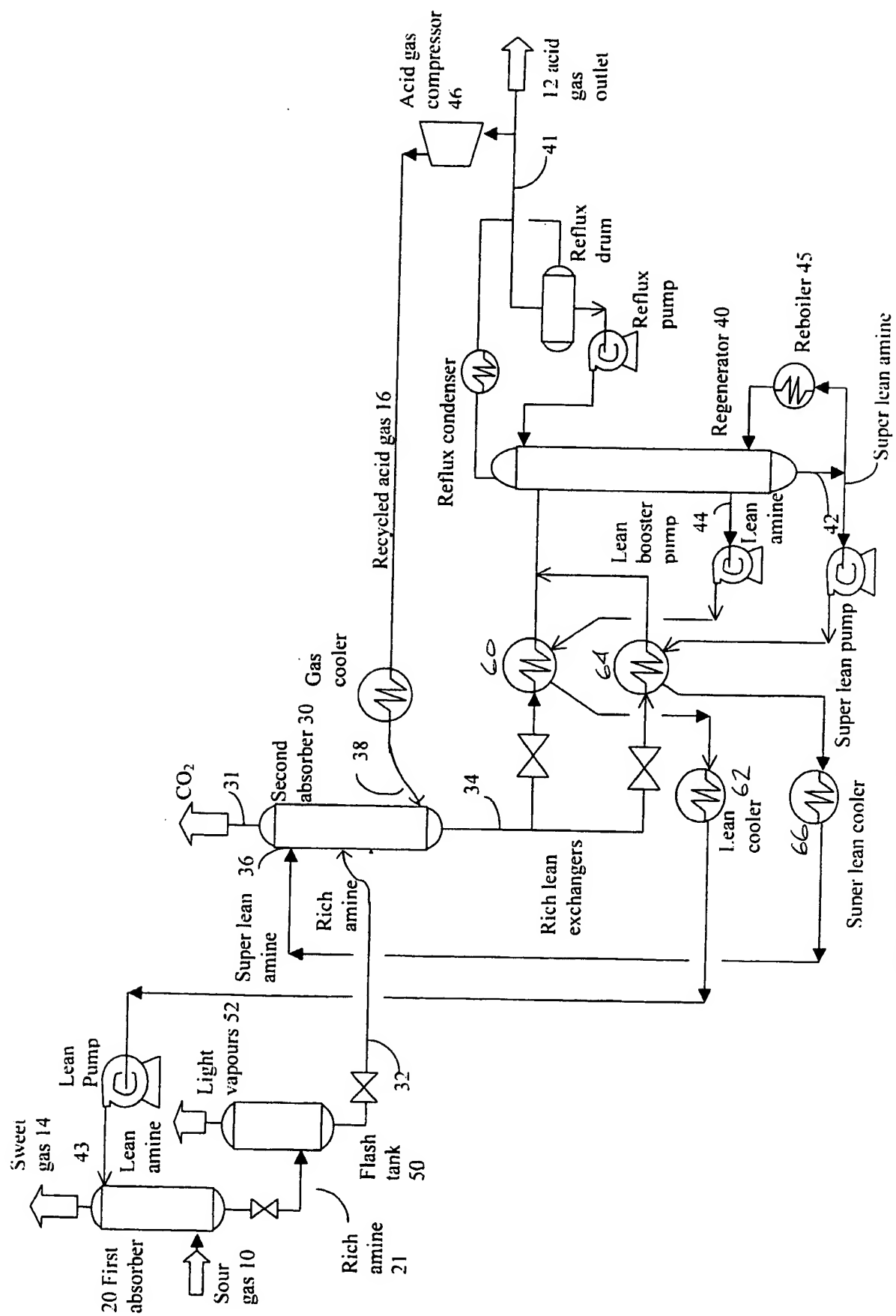
Simple Acid Gas Recycle Process

FIGURE 4



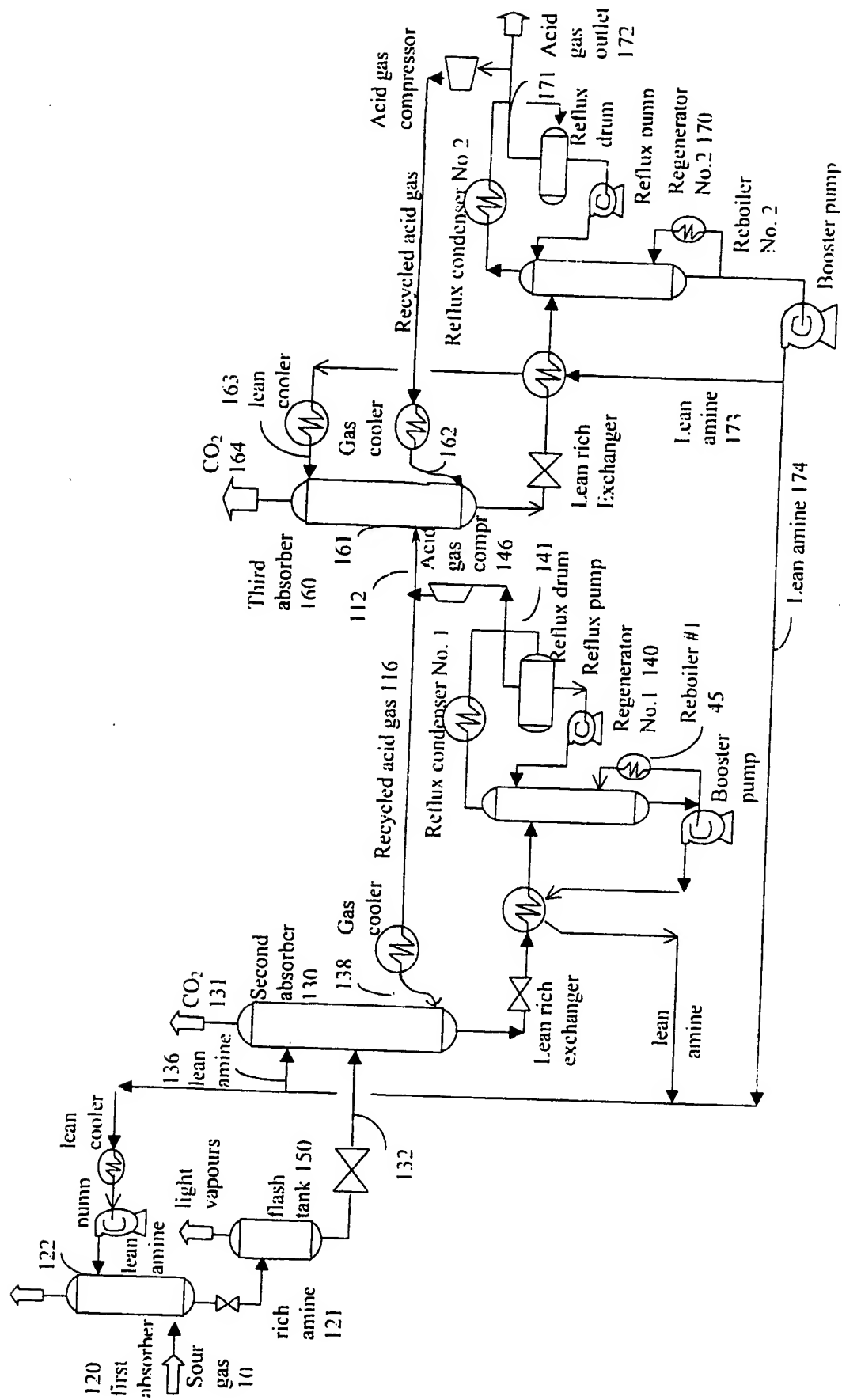
Single Effect Process

FIGURE 5



Single Effect Process With Lean/ Superlean System

FIGURE 6



Double Effect Process
FIGURE 7